#### Standard configuration

#### Engine

- □ Isolated mounted engine
- Dynamic optimizing mode control
- Radiator (with full protective screen)
- 24V/5.0KW starter motor
- 50A alternator
- Oil-bath type air filter
- Dry-type dual-element air filter
- Engine oil filter
- Three-stage fuel oil filter
- Engine oil cooler
- Radiator auxiliary water tank
- Fan deflector
- Automatic idling system

#### Hydraulic system

- Operating mode selector switch
- Control valve with main overflow valve
- Spare oil port of control valve
- □ Oil suction filter
- Oil return filter
- □ Pilot filter
- Blanking pipe of hydraulic damper

#### Slewing platform of superstructure

- □ Fuel oil level sensor
- Hydraulic oil level gauge
- □ Toolbox
- Slewing parking brake
- Rearview mirror (right)
- Rearview camera \*
- □ Cab alarm lamp \*

#### Cab

- □ Ultra-silence frame cab
- □ Reinforced light-color glass window
- □ Silicone oil rubber damper
- Openable top/front wall upper window and left side window
- Emergency exit on rear window
- Wiper (with washer)
- Multidirectional adjustable seat
- □ Radio (with digital clock)
- □ Foot rest and floor mat
- Loudspeaker and rearview mirror
- □ Seat belt and fire extinguisher
- □ Cup holder and compartment lamp
- Ash tray and escape hammer
- □ Storage box and sundries bag
- □ Pilot controlled cut-off lever
- □ Fully-automatic A/C
- Emergency stop switch
- □ Falling object protect structure and front protective screen

#### Front-end working device

- □ Flange pin
- Welded connecting rod
- Integrated lubricating system
- □ All bucket pins are equipped with dustproof
- □ Reinforced all-welded box-type boom
- □ Reinforced all-welded box-type bucket rod
- □ Anti-collision guard plate

#### Instruments of monitoring system

- □ GPS (standard configuration)
- 10" colored display screen
- □ EVI system
- Hour meter, fuel tank oil level gauge
- □ Engine coolant temperature gauge
- □ Engine oil pressure gauge

#### Traveling body of undercarriage

- Traveling parking brake
- Traveling motor guard plate
- H-shaped track guide mechanism
- Tensioning device of track
- Bolted driving wheel
- Thrust wheel and carrier wheel
- Reinforced chain track with pin shaft seal
- □ 600mm double-rib track plate
- □ Reinforced side pedal
- Bottom cover plate

#### Alarm lamp

- □ Controller failure
- Abnormal pump pressure
- □ Pilot pressure of various movements abnormal
- Abnormal power supply voltage
- Abnormal hydraulic oil tempera-
- Engine oil pressure insufficient and engine coolant temperature
- □ Throttle rotary knob failure
- □ Fuel volume insufficient

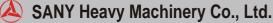
#### Others

- High-capacity storage battery
- Lockable engine hood
- Lockable fuel filler cap
- Anti-slip pedal, armrest and
- Traveling direction sign on traveling frame
- Manual grease gun
- Motor-driven diesel pump

SANY Industrial Park, Dongcheng Avenue, **Kunshan Economic & Technological** 

\*表示选配





**Development Zone, Jiangsu Province** O Post code:215300 After-sales service hotline:

Consulting & complaint hotline: www.sanygroup.comcn 4008879318





Rated power 212kW/2000rpm

Overall weight 37500kg

Bucket capacity 1.9m<sup>3</sup>









# Powerful Tool for Mining Excavation Value Leader

New-generation Super Hydraulic Excavator for Mining

### **SELLING POINTS**

SY375H is a new-generation 30-40T super excavator product for mining produced by SANY Heavy Machinery, and targets to improve customer's investment return. As compared with competitor brands, it has the advantages of "super excellent performance, super high adaptability, super long service life and super lower maintenance cost". With its excellent quality, SY375H won gold award for annual product market performance of engineering machinery in 2011.

Superior

Superior performance

Super high adaptability

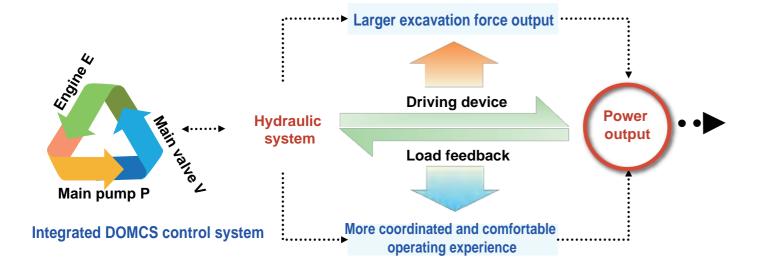
Super long service life

Super-low maintenance cost

# SUPERIOR PERFORMANCE

#### • High efficiency and low consumption

With "positive flow" system and "DOMCS" engine-pump-valve integrated dynamic hunting intelligent matching control system developed independently by SANY, the efficiency and fuel consumption surpass competitor brands. The efficiency is 8% higher and the fuel consumption is 10% lower. 1.9m3 bucket is provided as standard configuration to increase efficiency by 15%.



As compared with the model of previous generation, the power of 6HK1X engine is increased by 6%, and the torque is increased by 20%. Higher power performance could help the customer solve the difficulties under heavy-duty conditions.

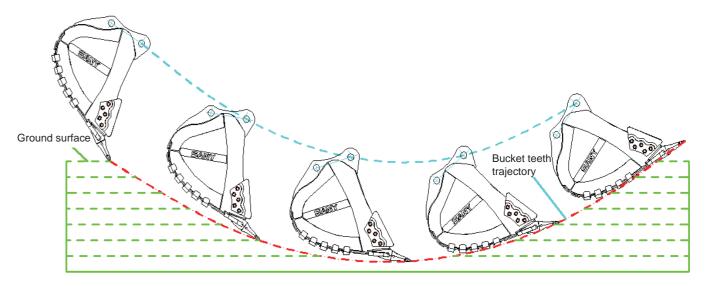


It could save 70,000 RMB every year according to the calculations as per annual working time of 3,000h and diesel oil price of 7 RMB/L under the condition that standard gears work.

#### Super high excavating force

By optimizing the hinge point, the functioning scope of excavation force becomes wider. By optimizing moving trajectory of the mechanism and bucket shape, the impact and resistance against the machine are reduced when excavating, excavating speed is improved and operating efficiency is increased by 10%! Service life of the bucket is doubled.

Excavating force of the bucket rod increased by 15% to 210kN.



#### Smooth controllability

With special handle, optimized valve core structure, regenerating channel and added intelligent interflow control etc. the pressure loss is reduced, operation coordination is improved and the equipment can be operated easily and smoothly.



Comments of an excavator operator with more 10 years of working experience in Huzhou on SY375H:

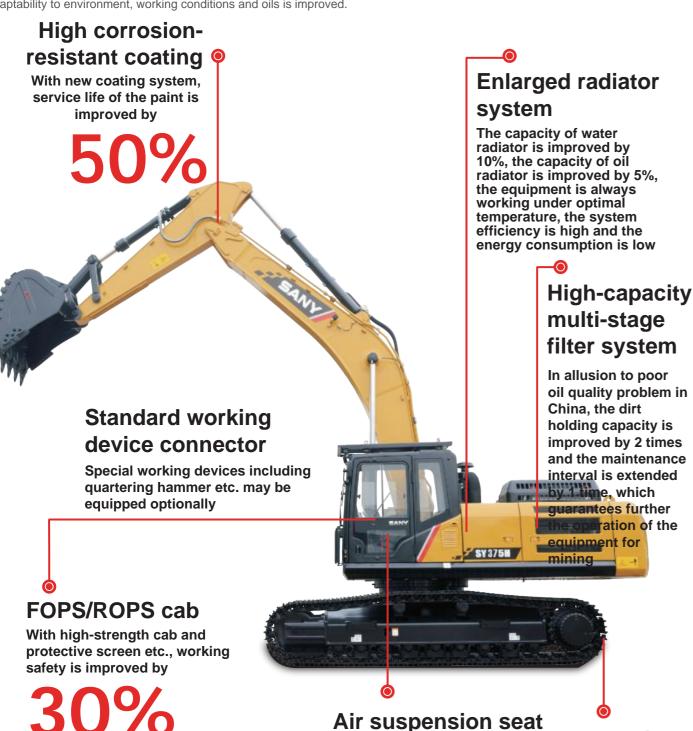
stonework easily the movement is smooth and continuous.

#### O Improved crushing performance

Increased flow and rationally reused boom flow to achieve a 10% increase in crushing efficiency.

# Super high adaptability

By improving safety & cooling capacity, and utilizing efficient filtering system and "highly corrosion-resistant" coating, SY375H's adaptability to environment, working conditions and oils is improved.



Air suspension seat as standard configuration, which improves the operating comfort.

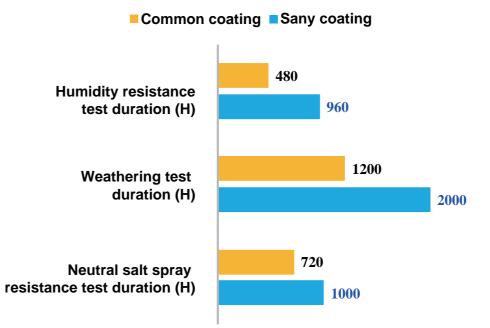
### **Double-rib track plate**

Grip increased by 20% to ensure the reliability of traveling under mining conditions

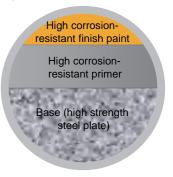
#### High corrosion coating

By cooperating with world known paint brands, aging life of the paint reaches the level of competitor brands and the adaptability is improved by 40%

#### Comparison of coating endurance test data



Coating distribution of SANY's high corrosion-resistant paint



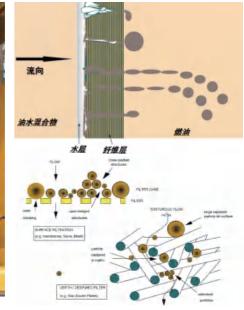


#### O High-capacity Multi-stage Filtration System

Initiative large-capacity multi-stage filter system is introduced to cope with fuel oil of different quality levels, and meet emission requirements of national III standard. It provides top-level protection for the equipment!



High-capacity multi-stage filter system



Large-capacity multistage filter principle

#### Enlarged radiator system

The capacity of water radiator is improved by 10%, the capacity of oil radiator is improved by 5%, the equipment is always working under optimal temperature, the system efficiency is high and the energy consumption is low

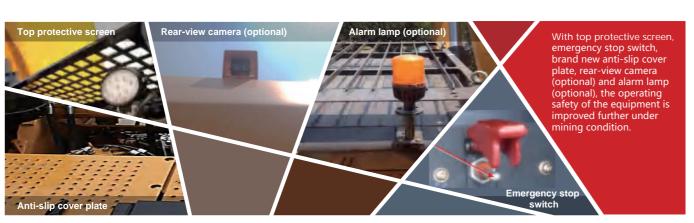


#### Safe and comfortable

In allusion to mining conditions, FOPS/ROPS cab and newly developed dust control & noise reduction technology are used so that the safety is improved by 5 times as compared with general cab. The noise in the cab is reduced by 5dB and is much better than that of other brands. Air suspension seats are standard to further enhance the operating comfort. Air suspension seats are provided as standard configuration to further enhance the operating comfort.



FOPS/ROPS cab is used. Through finite element modal analysis, steel structure and sealing performance of the cab are optimized; its strength is 5 times of general cab, the safety performance is extremely high and meanwhile the cab noise is reduced by 3-5dB, which makes the operation more comfortable.



#### One machine for several purposes

In allusion to individual demands of the customer for this tonnage, this product may work with several working devices, and various modified products like extension boom etc. to improve the earning power of the customer.

	Configuration Table for SY375 Working Devices		
Model	SY375H	Bucket capacity,	
Boom	6.5m	m3	
Bucket rod	2.8m		
Configuration	*	▲1.9	
situation			

Classification of bucket by use: ▲: bucket for stonework; ■: bucket for earthwork; The configuration marked in orange is standard configuration of SY375H

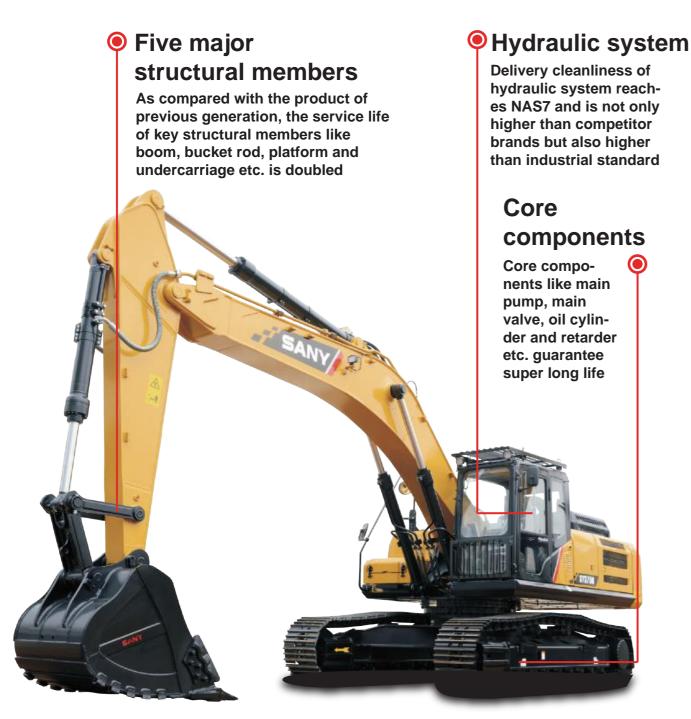
★ is recommended configuration while • is optional configuration

### Example of special working device of SY375



# Super long service life

Through the accumulation over 15 years, service life of SY375H exceeds 20,000h under mining conditions, and surpasses competitor brands with the help of initiative "three-dimensional" design test system for large-scale excavator.



#### Key structural members

With most advanced international methods including optimization design of structural members, stress test, research of welds and plates, endurance test, 100% UT detection for key components and fatigue test for two axles, the service life of key structural members is improved comprehensively.







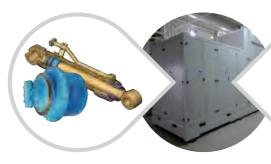
As compared with the product of previous generation, the service life of key structural members like boom, bucket rod, platform and undercarriage etc. is doubled.

Motion trail of bucket bottom is optimized, excavation resistance is reduced, excavating spee is increased, working efficiency is improved by 10%, high-strength wear-resisting steel plate is used and bucket wear-resisting performance is improved by 2 times. With professional bucket design for stonework, it is more suitable for heavy-duty operation like quarry etc.

The quality of mining-type four-wheel & one-track is improved, and the service life is doubled.

#### O Core Components

Relying on the only endurance test system for excavator parts in China, and through joint research with world famous research institutions, the research on service life of the parts is carried out for improving the service life of core parts comprehensively. The service life of components including pump, valve, oil cylinder, retarder, fuel tank and cab etc. is doubled



lic components like
oil cylinder and retarder
etc. must be subjected to
impulse test according to the
requirements higher than
industrial standard. They can be
put into operation only after
reaching the requirements.
Through this process, the service
life of the components is 30%
higher than that of general
brands.

### Oil cylinder impulse test bench







With
pump-valve
endurance test bed, the
service life of main pump
and main valve are tested and
analyzed. In combination with
research achievements of
long-life parts of the customer,
the service life of the pumps
and the valves is
improved by 1
time.



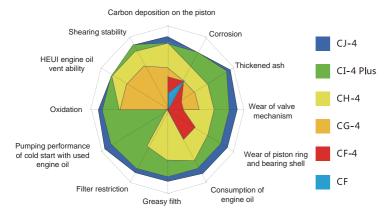
With vibration test bench, fuel tank and the cab has been tested by over hundreds of thousands of times on aspect of the vibration to improve the service life of the component by 50%.

Vibration test bench

### Super-low maintenance cost

#### O Super-low maintenance cost

SANY is developing long-life engine oil, diesel oil filter and hydraulic oil jointly with professional manufacturers. Through two years' market verification, maintenance cost of the product is reduced by 50%, and maintenance interval is extended by 1 time; as compared with competitor brands, the maintenance cost is reduced by 40%.



Hydraulic oil: Service life of hydraulic oil is 4,000h and is extended by 1 time as compared with the competi-

Engine oil: Replacement interval is 500h and is extended by 1 time as compared with the competitor; Fuel filter element and engine oil filter element: Maintenance interval is extended from 250h to 500h; Hydraulic oil suction filter element: Maintenance interval is extended from 1,000h to 2,000h.

#### Super-easy management

Four-dimensional construction management system independently developed by SANY is equipped to improve maintenance convenience of maintainable parts, and convenient maintenance design in allusion to severe mining conditions makes equipment management easier and simpler.



Air filter element

The space for replacing external air filter element is 30% larger than that of general excavator and the filter element can be replaced without the help of any tool.

### Pump chamber

Pump chamber volume is increased by 30%, and the operating space for filter element replacement is increased by 20%

20%/30%

#### Maintenance convenience

In allusion severe working conditions of the mine, the design of maintenance convenience of the maintainable parts is improved. "Big space, Easy to operate". Maintenance space for various maintainable parts increases by 20%-30% and makes the operation easier!







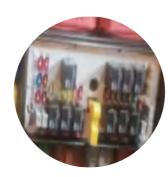
Replace air filter element

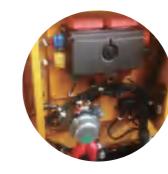






Replace diesel oil filter element







Independent electric control cabinet





Engine compartment volume is increased by 20%, and water drain valve and diesel oil check valve are added

Engine compartment

Water drain valve of fuel tank Check valve

# PRODUCT INTRODUCTION

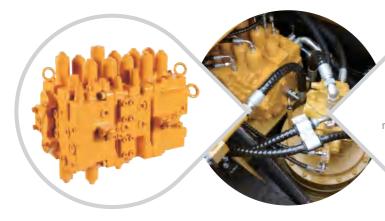
#### Main configuration

Core components like pumps, valves and engine etc. are designed jointly with proprietary intellectual property rights, and are manufactured by world famous manufacturers to ensure high quality and satisfy professional demands of SANY's

customers



Isuzu
GH-6HK1X engine
meets emission
standard of national III and
the displacement and the
torque are generally higher than
competitor brands. It outputs
high power and helps the
customer to solve the operating
difficulties of heavy-duty
working condition.



Kawasaki 32NA main
valve is developed and
designed according to
customer requirements of
SANY and has outstanding
advantages including "high
reliability, low pressure loss, high
flow distribution efficiency and
smooth compound control
action". It helps the
customer create greater
value.



Kawasaki 160CC
dual-ratio positive-flow
main pump takes full
advantage of the flow and
realizes demand equal to supply.
As compared with negative flow
system, it reduces the loss of
neutral-position return, and
meanwhile response speed is
higher and capacity loss is
reduced

#### Construction case

Comments of a customer from Huzhou on SY375H: "SY375 excavator could excavator stonework easily the movement is smooth and continuous."



Worksite: Huzhou Tarmac Mining of Zhejiang Province
Working condition: Stonework (decomposed rock)
Operating type: excavation- loading
Work undertaken by SY375: stone stripping and loading

Worksite: Inner Mongolia
Working condition: Coal mine
Operating type: excavation- loading
Work undertaken by SY375: stone stripping and loading





Worksite: Shanxi Province
Working condition: Coal mine
Operating type: excavation- loading
Work undertaken by SY375: stone stripping and loading

#### Technical specifications

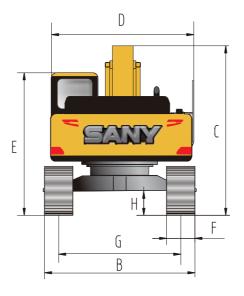
Specification		Main performance	
Overall weight	37500kg	Traveling speed (high/low)	5.5/3.5 (km/h)
Bucket capacity	1.9m³	Slewing speed	8.8rpm
		Gradeability	70% (35°)
Engine		Ground pressure	68.8kPa
Model	GH-6HK1XKSC	Excavating force of bucket	235kN
Туре	Direct injection, 6-cylinder, 4-stroke, turbocharged, inter-cooling and water-cooled	Excavating force of bucket rod	210kN
Rated power	212kW/2000rpm		
Maximum torque	1080Nm/1500rpm		
Displacement	7.79L		

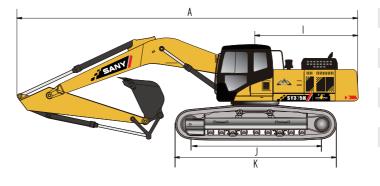
Capacity of oil and coolant		Traveling part	
Fuel tank	540L	Number of track plates	49
Engine oil	36L	Each carrier roller side	2
Radiator	28L	Each thrust wheel side	9
Final drive	2×8.5L	Standard track	600mm

Boom	6500mm		Bucket rod	2800mm		Track width	600mm		Counterweight	6900KG	
		3.0m		4.5m		6.0m		7.5m		9.0m	
		Longitudinal	Lateral	Longitudinal	Lateral	Longitudinal	Lateral	Longitudinal	Lateral	Longitudinal	Lateral
				Ė		Ė		Ė		Ė	
6.0m	Kg					*9545	*9545	*8840	7025		
4.5m	Kg			*13695	*13695	*10790	*9565	*9370	6850	*5620	4200
3.0m	Kg			*11265	*11265	*12250	9100	9240	6630	*5955	3935
1.5m	Kg			*12705	9945	*13400	8720	9015	6420		
Ground	Kg			*18730	12945	12335	8500	8870	6290		
-1.5m	Kg	*15815	*15815	*17865	12970	12270	8445	8830	6250		
-3.0m	Kg	*20685	*20685	*16090	13140	*12510	8530				
-4.5m	Kg	*16200	*16200	*12880	*12880	*9690 I SAFJ1097	8810 where limit	coefficient of	hydraulic s	system is 0.8	7 and

- tilting limit coefficient is 0.75;
- 2. The item with the mark \* is limited by hydraulic pressure and the item without the mark "\*" is limited by stability;
- 3. Lifting point is front support hole of bucket rod (excluding the weight of bucket). It is necessary to deduct from the above lifting capacity if additional accessory is installed such as bucket etc.;

#### O Overall dimensions (mm)

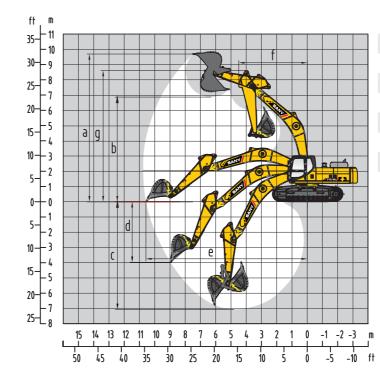




Overall dimensions: mm	SY375H
A. Overall length (in transportation	state)11425
B. Overall width	3190
C. Overall height (in transportation	state) 3825
D. Upper width	3230
E. Overall height (cab top)	3440
F. Width of standard track plate	600
G. Track gauge	2590
H. Minimum ground clearance	550
I. Slewing radius of tail	3610
J. Grounding length of track	4140
K. Track length	5100
Performance parameters	SY375H

renormance parameters	313/311
Operating mass, kg	37500
Bucket capacity, m3	1.9
Rated power, kW/rpm	212/2000
Traveling speed (high/low), km/h	5.5/3.5
Slewing speed rpm	8.8
Gradeability	70%/35°
Ground pressure, kPa	68.8
Excavating force of bucket, kN	235
Excavating force of bucket rod, kN	210

#### Operating range (mm)



Operating range: mm	Y375H	
a. Maximum excavating height	9920	
b. Maximum unloading height	7010	
c. Maximum excavating depth	7155	
d. Maximum excavating depth with vertical boom	5125	
e. Maximum excavating distance	10750	
f. Minimum slewing radius	4390	
g. Maximum height at minimum slewing radius	8930	

